

TECHNICAL BULLETIN

#69 May 27, 1992

REDUCTION IN OVERHAUL PARTS FOR PANCAKE REGULATOR (XL SERIES) MODELS 9125/9127/9135

SURVIVAIR has reduced the consumable parts required to overhaul XL-30 industrial and NFPA SCBA. These parts will no longer be included in overhaul kits, P/N 912790, 912590, 911690.

Back up ring	P/N 928529
Bypass stem	P/N 911680
Bypass Seat Retainer	P/N 912535
Main Valve Seat Retainer	P/N 912515

The back up ring, P/N 828529, has been removed and no replacement is required. The removal of this part does not affect the operation or settings of the bypass valve. Distortion of the brass washer, P/N 845085, is reduced and the proper torque is easier to obtain.

The three metal parts can be reused until they fail inspection. SURVIVAIR requires that the following functional/visual inspection be completed prior to disassembly to verify that the three metal parts are serviceable:

- A. Cycle main valve and bypass valve. Verify that the knob does not stick or jam.
- B. After disassembly inspect all three metal parts in the same manner as other reusable metal parts (see applicable service manual) and replace if wear or damage is detected.

All testing and performance criteria remain the same.

The price of this new parts kit has been reduced; see your SURVIVAIR Distributor or Service Center for new pricing.