

# T E C H N I C A L B U L L E T I N

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## **OVER THE SHOULDER GAUGE, MARK 2 SCBA**

This new gauge assembly will provide the Mark 2 SCBA owner with increased visibility. The gauge will be located on the right shoulder strap and the gauge hose will lead up the backpack underneath the cylinder. Kits are available to modify any Mark 2 SCBA in the field.

All production models assembled after December 1989, will come equipped with the new gauge. The method of connecting the metal gauge line to the first stage will remain the same. When working on the unit use a number 48 drill bit to push the press pins out of the first stage. Secure the gauge to the gauge line with a small amount of Loctite 242. The part numbers for the 34 inch hose, and new gauge, are in the 1990 parts book. The right shoulder strap will be modified by adding a channel for the gauge line, but will retain the same part number and can be installed on any unit.

In addition, all Mark 2 units equipped with the regulator mounted gauge can be fitted with the new over the shoulder gauge by installing a field kit (P/N 980600) for low pressure or (P/N 980610) for high pressure. These new kits are available now and contain all parts and instructions which are required to replace the regulator mounted gauge with the shoulder mounted gauge.

The regulator mounted gauge (P/N 910663 HP, 910662 LP) will be stocked for those users who wish to remain with that configuration.